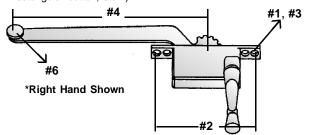


# Metal Casement Window Operator Identification (May Also Apply To Some Vinyl Windows)

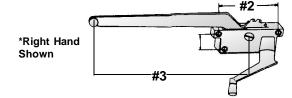
- 1. Determine the number of mounting holes.
- 2. Measure the mounting hole(s) spacing by measuring center to center.
- 3. Determine whether the mounting holes are thru-mount or concealed rear mount threaded pivot holes.
- 4. Measure operator arm length by measuring the center of the button to the center of the housing arm pivot pin.
- Determine handing from the inside of your window looking to the outside.\*
- 6. Determine the type of guide on the end of the arm (round button, rectangular button, etc...).

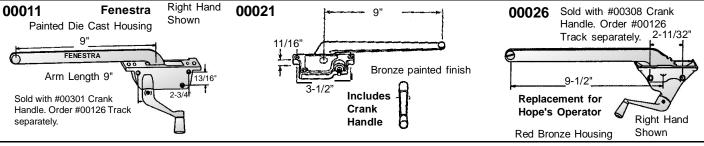


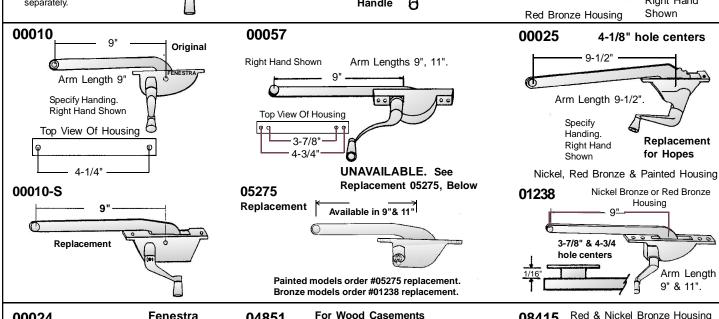
### **Wood Casement Window Operator Identification**

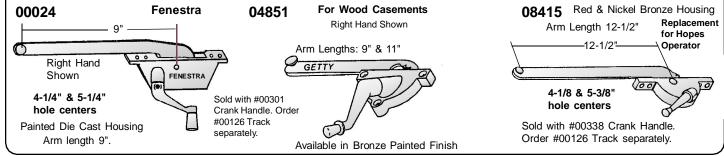
- 1. Determine the number of mounting holes.
- 2. Measure the mounting hole(s) spacing by measuring center to center.
- 3. Measure operator arm length by measuring the center of the button to the center of the housing arm pivot pin.
- Determine handing from the inside of your window looking to the outside\*.
- 5. Determine the type of guide on the end of the arm (round button, rectangular button, etc...).
- Specify the operator material.

For Truth Hardware, Blaine uses Truth method of handing. Handing may vary from inside to outside, depending on series. Refer to individual parts for handing determination.







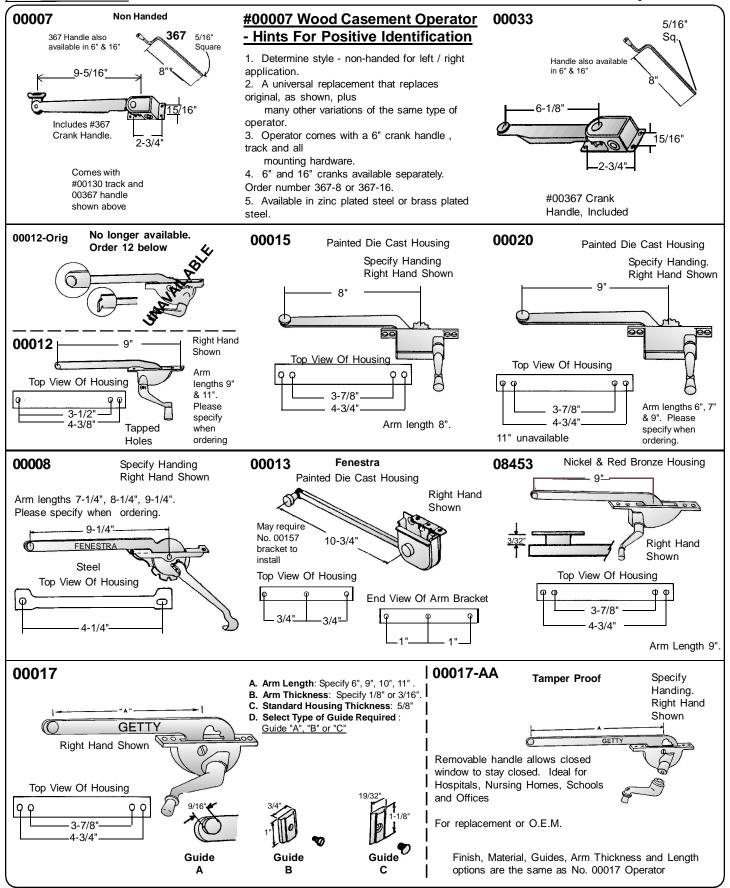


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Toll Free: 800-678-1919 Fax: 888-250-3960 e-mail: info@blainewindow.com web: www.blainewindow.com

## Casement Operators



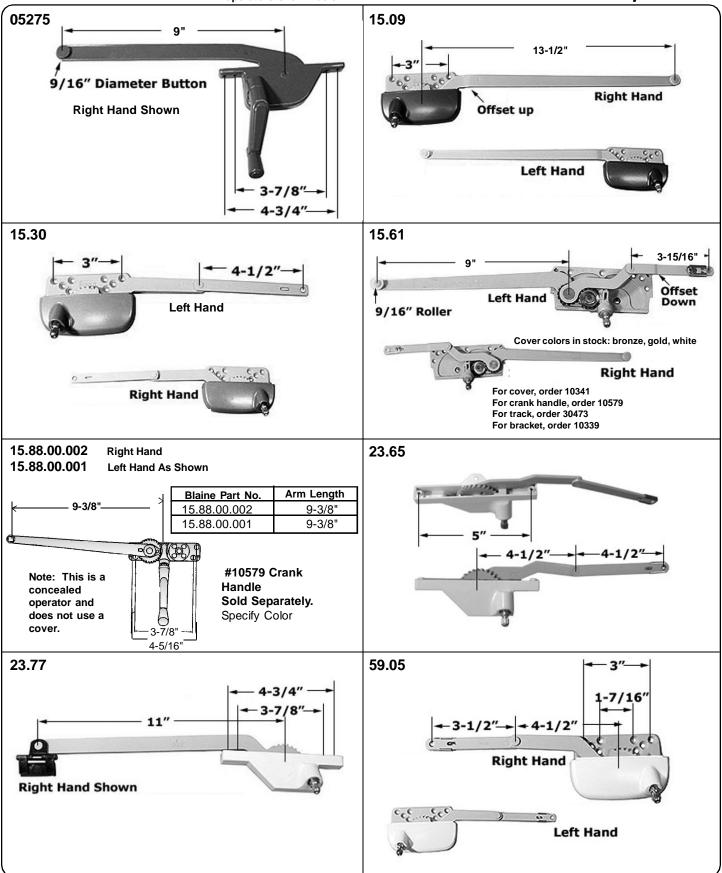


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## **Truth Casement Operators**



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G5-48

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<u>Note:</u> New rounded style housing for all operators shown below

## **Truth Casement Operators**

15.31.XX.061 As shown 9-1/2" 15.31.XX.062 Opposite 9-1/2"

15.32.XX.061 As shown 13-1/2" 15.32.XX.062 Opposite 13-1/2"

15.39.XX.061 As shown 6" 15.39.XX.062 Opposite 6"

15.56.XX.061 As shown 7-1/2" 15.56.XX.062 Opposite 7-1/2"

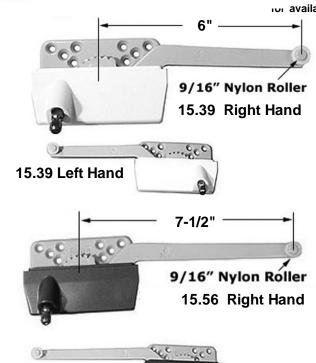
Arm Lengths: 6", 7-1/2", 9-1/2", 13-1/

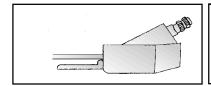
| 9-1/2"           | Order track no. 30473 track for 15.31 and order 30150 track for 15.32, sold separately. |
|------------------|---|
| 15.31 Left Hand  | Handle sold separately.<br>Order no. 10579  |
| 13-1/2"          | Mounting screws included  |
| 15.32 Right Hand | denotes color. Please tact Customer Service available colors.                           |

| 2"              |      |            |              |  |
|-----------------|------|------------|--------------|--|
| Blaine Part No. | Hand | Arm Length | Color        |  |
| 15.39.29.062    | R    | 6"         | Gold         |  |
| 15.39.29.061    | L    | 6"         | Gold         |  |
| 15.39.32.062    | R    | 6"         | White        |  |
| 15.39.32.061    | L    | 6"         | White        |  |
| 15.39.23.062    | R    | 6"         | Chestnut Brz |  |
| 15.39.23.061    | L    | 6"         | Chestnut Brz |  |
| 15.56.24.062    | R    | 7-1/2"     | Beige        |  |
| 15.56.24.061    | L    | 7-1/2"     | Beige        |  |
| 15.56.22.062    | R    | 7-1/2"     | Clay         |  |
| 15.56.22.061    | L    | 7-1/2"     | Clay         |  |
| 15.56.32.062    | R    | 7-1/2"     | White        |  |
| 15.56.32.061    | L    | 7-1/2"     | White        |  |
| 15.56.03.062    | R    | 7-1/2"     | Bronze       |  |
| 15.56.03.061    | L    | 7-1/2"     | Bronze       |  |
| 15.31.29.062    | R    | 9-1/2"     | Gold         |  |
| 15.31.29.061    | L    | 9-1/2"     | Gold         |  |
| 15.31.24.062    | R    | 9-1/2"     | Beige        |  |
| 15.31.24.061    | L    | 9-1/2"     | Beige        |  |
| 15.31.22.062    | R    | 9-1/2"     | Clay         |  |
| 15.31.22.061    | L    | 9-1/2"     | Clay         |  |
| 15.31.32.062    | R    | 9-1/2"     | White        |  |
| 15.31.32.061    | L    | 9-1/2"     | White        |  |
| 15.31.03.062    | R    | 9-1/2"     | Bronze       |  |
| 15.31.03.061    | L    | 9-1/2"     | Bronze       |  |
| 15.32.29.062    | R    | 13-1/2"    | Gold         |  |
| 15.32.29.061    | L    | 13-1/2"    | Gold         |  |
| 15.32.22.062    | R    | 13-1/2"    | Clay         |  |
| 15.32.22.061    | L    | 13-1/2"    | Clay         |  |
| 15.32.32.062    | R    | 13-1/2"    | White        |  |
| 15.32.32.061    | L    | 13-1/2"    | White        |  |
| 15.32.03.062    | R    | 13-1/2"    | Bronze       |  |
| 15.32.03.061    | L    | 13-1/2"    | Bronze       |  |

Note:Bronzes are painted with a metallic finish.

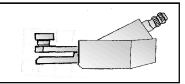
Specify arm length





15.56 Left Hand

Flat Arm, Side View Open Position



Flat Arm, Side View Closed Position

## TRUTH / WRIGHT

"Truth" and "Wright" window mechanisms are used by many window companies. The word "Truth" or "Wright" will appear on the arm outside the window that connects the operator to the bottom of the window. You must open the window to see it. Some brands that use this hardware include: Acorn, Avon, Biltbest, Caradco, Certainity, Craftline, Crestline, Eagle, Harvey, Hurd, Johnson-Postman, King, Kolbe & Kolbe, Lincoln, Louisiana-Pacific, MW, Malta, Marvin, National, Norco, Nordic, Pozzi, Row, Semco, Vetter, Weathershield and Windsor.

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Fax: 888-250-3960

nd sample for dentification



## Truth Casement Operators



15.14.00.001 Left 15.14.00.002 Right

15.15.00.001 Left 15.15.00.002 Right

15.16.00.001 Left 15.16.00.002 Right

## ENTRYGARD DUAL ARM OPERATOR

Please send a sample for accurate identification

TRUTH **ANDERBERG** 

No. Stamped

On Link

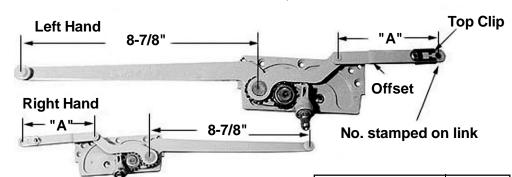
20748

20755

20810 or

20544

Top View



### Component Part numbers to help identification:

Housing = 40372 or 40471 or 40254

Main Arm (10") = 40753 or 30470 or 30472 or 40754 Arm (Dog Leg) = L30841 or 31538A or 30637 or 30842

Link (4") = 20810 or 20544

Some newer models do not have part numbers stamped on components

## Sold Separately:

Handle: Specify Color (Bronze, Gold, White)

Standard 10579



Folding Handle 11329



15.10.00.002 3-15/16"- 15.14.00.001 15.14.00.002 \* = Stainless Steel Other dimensions available. Please Inquire T-Handle 11573

"A" Measurement

2-3/8" - 15.15.00.001

3-5/16" - 15.16.00.001

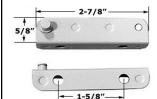
3-15/16"- 15.10.00.001

15.15.00.002

15.16.00.002



Bracket 10339 LH



Left Hand Shown For Right Hand, Order 10340 Used With 15.10 and Others

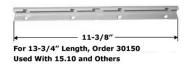
Bracket 10340 RH



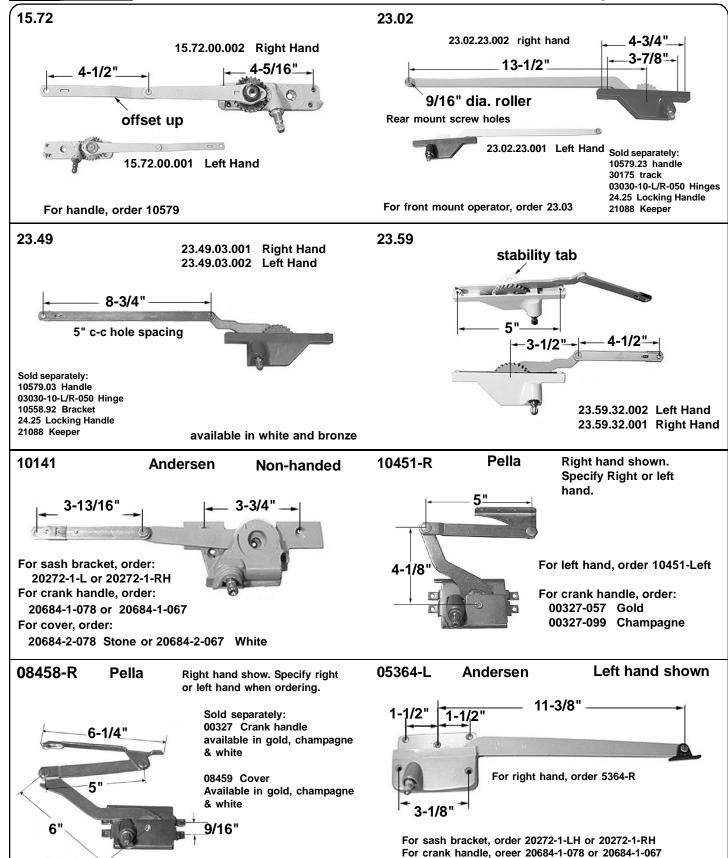
Toll Free: 800-678-1919

Fax: 888-250-3960

Track 30473



Cover 10341 5-1/4"



Toll Free: 800-678-1919

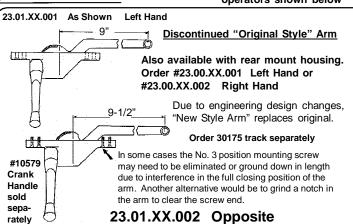
Fax: 888-250-3960

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For cover, order 20684-2-078 stone or 20684-2-067 white

Note: New rounded style housing for all operators shown below

## **Truth Casement Operators**



Stability tab

available on Blaine part no. 23.59

| Blaine Part No. | L/R | Arm Length | Color         | ]          |
|-----------------|-----|------------|---------------|------------|
| 23.01.01.001    | L   | 9-1/2"     | Aluminum      |            |
| 23.01.01.002    | R   | 9-1/2"     | Aluminum      |            |
| 23.01.19.001    | L   | 9-1/2"     | Nickel        | Note:      |
| 23.01.19.002    | R   | 9-1/2"     | Nickel        | Bronze     |
| 23.01.32.001    | L   | 9-1/2"     | White         | Colors are |
| 23.01.32.002    | R   | 9-1/2"     | White         | painted    |
| 23.01.23.001    | L   | 9-1/2"     | Chestnut Brz. | metallic   |
| 23.01.23.002    | R   | 9-1/2"     | Chestnut Brz. | finishes.  |
| 23.01.03.001    | L   | 9-1/2"     | Bronze        | ]          |
| 23.01.03.002    | R   | 9-1/2"     | Bronze        |            |
| 23.00.01.001    | L   | 9-1/2"     | Aluminum      |            |
| 23.00.01.002    | R   | 9-1/2"     | Aluminum      | Rear Mount |
| 23.00.23.001    | Ĺ   | 9-1/2"     | Chestnut Brz. | ] /        |
| 23.00.23.002    | R   | 9-1/2"     | Chestnut Brz. | ]/         |

## 23.46.XX.002 Opposite 23.46.XX.001 As Shown No Offset Includes #391 Crank Handle

10579.XX crank handle sold separately

| Truth Part No. | Handing | Color  |
|----------------|---------|--------|
| 23.46.22.002   | R       | Clay   |
| 23.46.22.001   | L       | Clay   |
| 23.46.32.002   | R       | White  |
| 23.46.32.001   | L       | White  |
| 23.46.03.002   | R       | Bronze |
| 23 46 03 001   |         | Bronze |

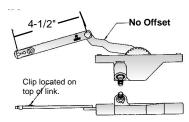
Clip is under link

## Bronze is a painted metallic finish.

Toll Free: 800-678-1919

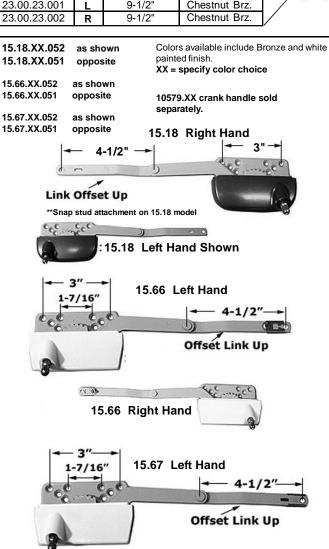
Fax: 888-250-3960

### 23.33.XX.001 as shown 23.33.XX.002 opposite



#10579 Crank Handle sold separately.

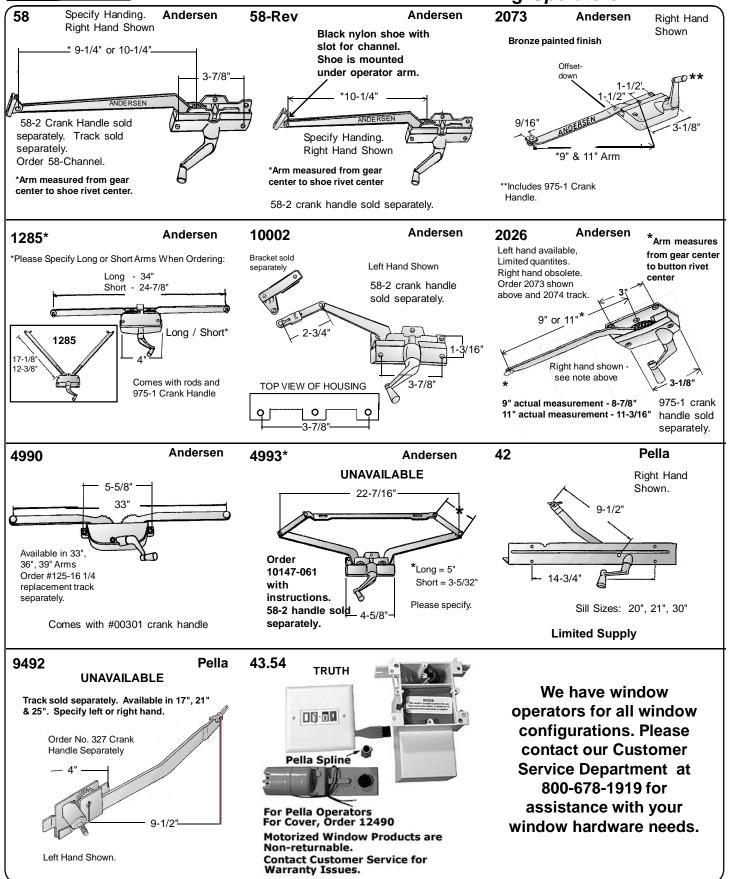
| Truth Part No. | Handing | Color  |
|----------------|---------|--------|
| 23.33.32.501   | L       | White  |
| 23.33.32.502   | R       | White  |
| 23.33.03.501   | L       | Bronze |
| 23.33.03.502   | R       | Bronze |



| Operator Number |          | Clip Orientation | Bracket  |
|-----------------|----------|------------------|----------|
| 15.18.XX.062    | As Shown | **None           | 12511.92 |
| 15.18.XX.061    | Opposite |                  | 12510.92 |
| 15.66.XX.052    | As Shown | Тор              | 10918.92 |
| 15.66.XX.051    | Opposite |                  | 10917.92 |
| 15.67.XX.052    | As Shown | Bottom           | 10918.92 |
| 15.67.XX.051    | Opposite |                  | 10917.92 |

Please send a sample for accurate identification

# Andersen / Pella Casement & Awning Operators



Toll Free: 800-678-1919

Fax: 888-250-3960

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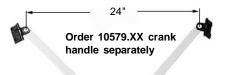
e-mail: blainehdw@aol.com web: www.blainewindow.com

## **Truth Casement & Awning Operators**

### 22.10 **Front Mount** 22.19 **Rear Mount**

### **Aluminum & Vinyl Window Awning Operator**





Track No. 30169 - 2 per operator

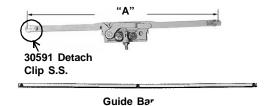
| Blaine Part No. | Arm Length | Color         |
|-----------------|------------|---------------|
| 22.10.01.102    | 24"        | Aluminum      |
| 22.10.22.102    | 24"        | Clay          |
| 22.10.32.103    | 24"        | White         |
| 22.10.23.104    | 24"        | Chestnut Brz. |
| 22.10.03.102    | 24"        | Bronze        |
| 22.19.32.001*   | 24"        | White         |

### \*Note:

RM models have rear threaded holes for rear mounting.

11.43.00.001 20-1-8" (A) 11.44.00.001 28-3/4" (A) **Truth Dual Arm Operator** 

**Blaine Part No** Arm Length Color 11.43.00.001 20-1/2' 11.44.00.001 28-3/4" \*



Number 10341 Cover sold separately.

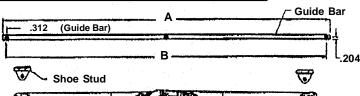
Number 10579 crank handle sold separately. Order handle color to match the cover.

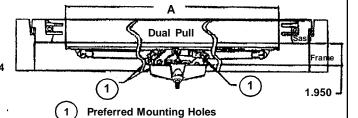
> Shoes sold separately . Order number 10005

| 31641    | Guide Bar         |
|----------|-------------------|
| 10005    | Shoe Studs        |
| 10341.XX | Cover             |
| 10579.XX | Handle            |
| 31642    | Guide Bar         |
| 30591    | Detach Clins S.S. |

Blaine Part No. 11.43.00.001 22.125 22.750 11.44.00.001 30.125 30.750

Guide bar sold separately. Order number 31641.92 (22-3/4") or 31642.92 (30-3/4")





.468 Max **Recommended Screws:** Operators: Wood: 6(P/N 19240.92) Steel SST #8 x 1.0 Phillips, Flat Head, Sheet Metal Screws PVC / Metal: 6 #8 Phillips, Flat Head Screws (Length and thread type determined by profile). .816 Min.

31641 Guide Bar 10005 Shoe Studs 10341.XX Cover 10579.XX Handle 31642 Guide Bar

Guide Bar: 3(P/N 19240.92) #8 x 1.0 Phillips, Flat Head, sheet metal screws.

Hardware Shown Sold Separately

#### 15.11.00.001 As Shown 15.11.00.002 Opposite

**TOP VIEW** 

## 3-15/16' Clip IINK OFFSET

## **Truth Dyad Arm Operator**



\*No. <u>10341</u> cover sold separately



No. 10579 Crank Handle sold separately. Order color matcing no. 10341



Bracket for end of link sold separately. Order 12511.92 pracket for 15.11.00.002 operator. For 15.11.00.001 operator, order 12510.92 bracket, as shown

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10579 Crank Handle Sold separately

\*Order 20008 Sash Hook

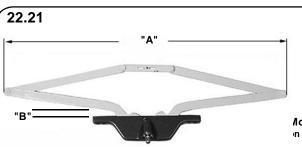
separately

XX denotes color. Please contact Customer Service for available colors.

**Scissors Arm Operator For** 

**Awning Windows** 

## Truth Awning / Casement Operators



## **Truth Scissors Arm Operator For Awning Windows**

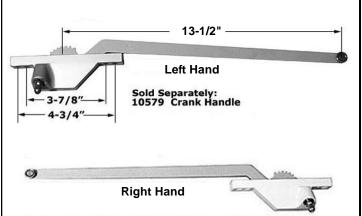


Rear Mount (2 Holes) or Front Mount (4 Holes)

**Nount Dimension** n front mount 6-1/8" c/c)

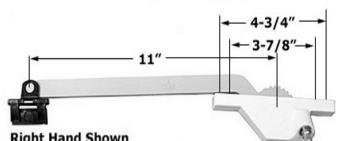
| Operator<br>Part No. | "A"     | Mounting | Stabilizing<br>Tab | "B"<br>Arm<br>Clearance |
|----------------------|---------|----------|--------------------|-------------------------|
| 22.21                | 21-1/2" | Front    |                    | 1/4"                    |
| 22.22                | 21-1/2" | FIOIIL   |                    | 11/32"                  |
| 22.23                | 16"     |          | Order<br>Part      | 11/32"                  |
| 22.27                | -1/2"   |          | No.<br>11481       | 1/4"                    |
| 22.28                | 21-1/2" | Rear     |                    | 11/32"                  |
| 22.29                | 16"     |          |                    | 11/32"                  |

## 23.03.XX.001 as shown 23.03.XX.002 opposite



Note: The Color Code is the 5th & 6th Digit of the Part Number

23.77.XX.001 as shown 23.77.XX.002 opposite



Right Hand Shown For Left Hand, Order 23.77.32.002

Note: The Color Code is the 5th & 6th Digit of the Part Number For 9" Arm, See 23.04

10579 Crank handle sold separately

# **Discontinued "Original Style"** <u>Arm</u> 10579.XX crank handle sold separately

Also available with rear mount housing. Order #23.00.XX.001 as shown, above or #23.00.XX.002 opposite

23.01.XX.001 as shown Due to engineering design changes, "New Style Arm" 23.01.XX.002 opposite replaces original.

> In some cases the No. 3 position mounting screw may need to be eliminated or ground down in length due to interference in the full closing position of the arm. Another alternative would be to grind a notch in the arm to clear the screw end.

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